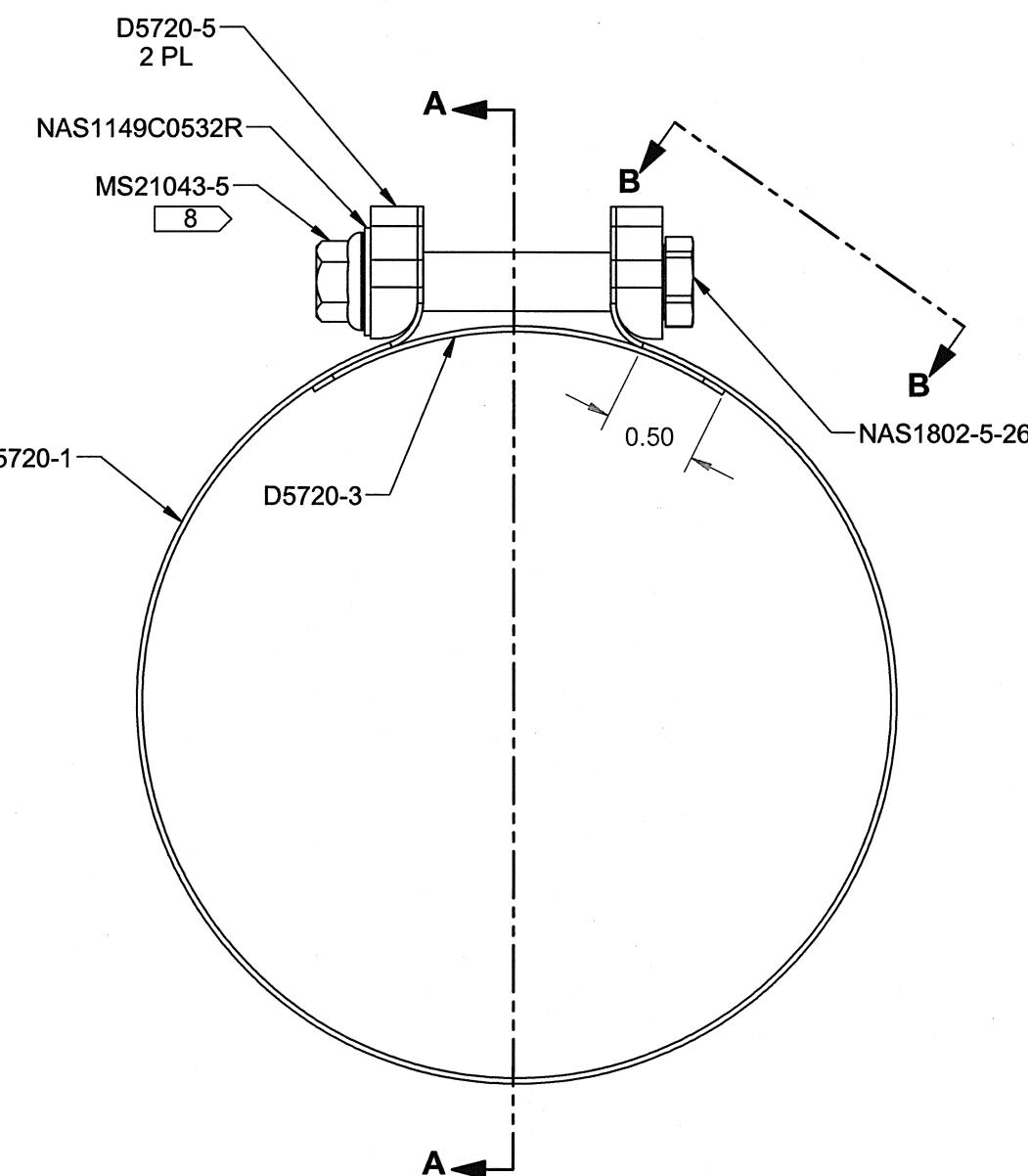


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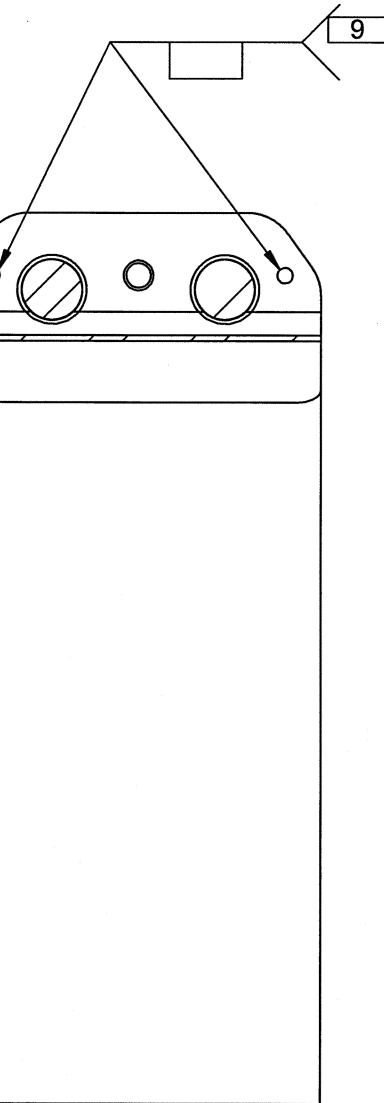
QTY. -041	PART NUMBER	DESCRIPTION
X	D5720-041	SADDLE CLAMP
1	D5720-1	CLAMP
1	D5720-3	BRIDGE
2	D5720-5	RADIUS BLOCK
2	MS21043-5	NUT, CRES
2	NAS1802-5-26	BOLT, CRES
2	NAS1149C0532R	WASHER



D5720-041 SADDLE CLAMP

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 0.48lbs
- 8) ASSEMBLE HAND-TIGHT ONLY
- 9) WELD PER QSI 004. GRIND WELDS FLUSH IF REQUIRED.



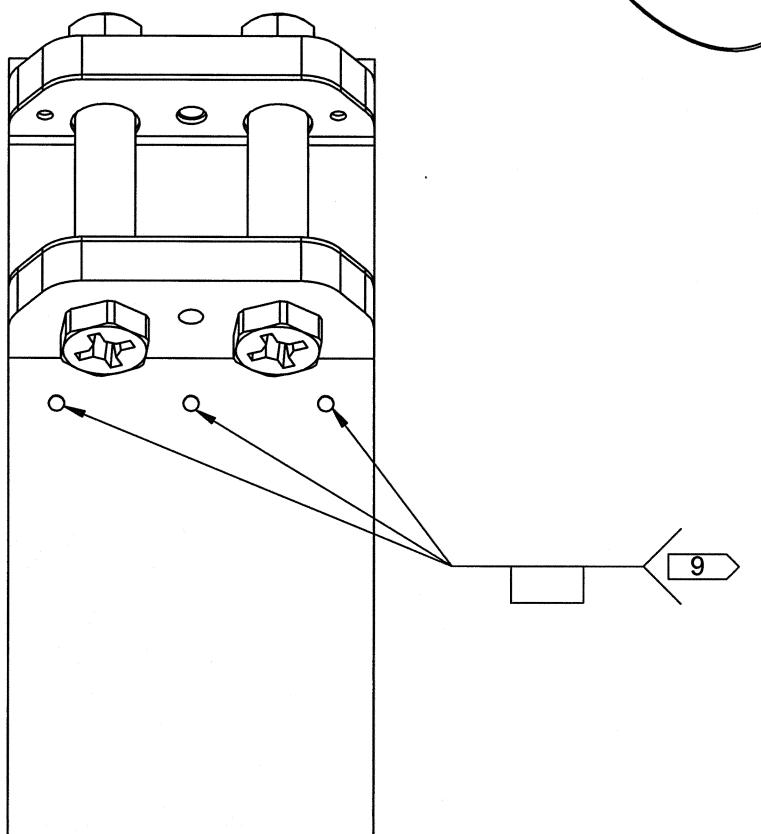
SECTION A-A
BOTH SIDES

RELEASED

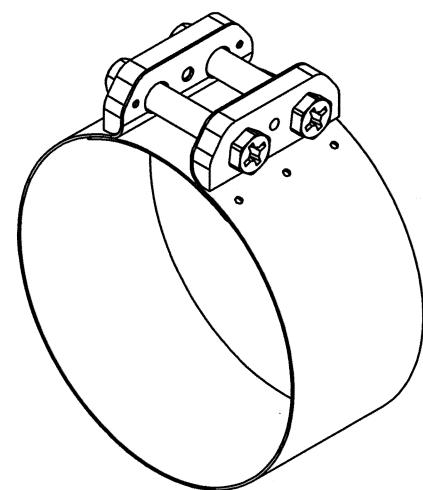
2019 APR 18
EKN 19-650

APPROVED

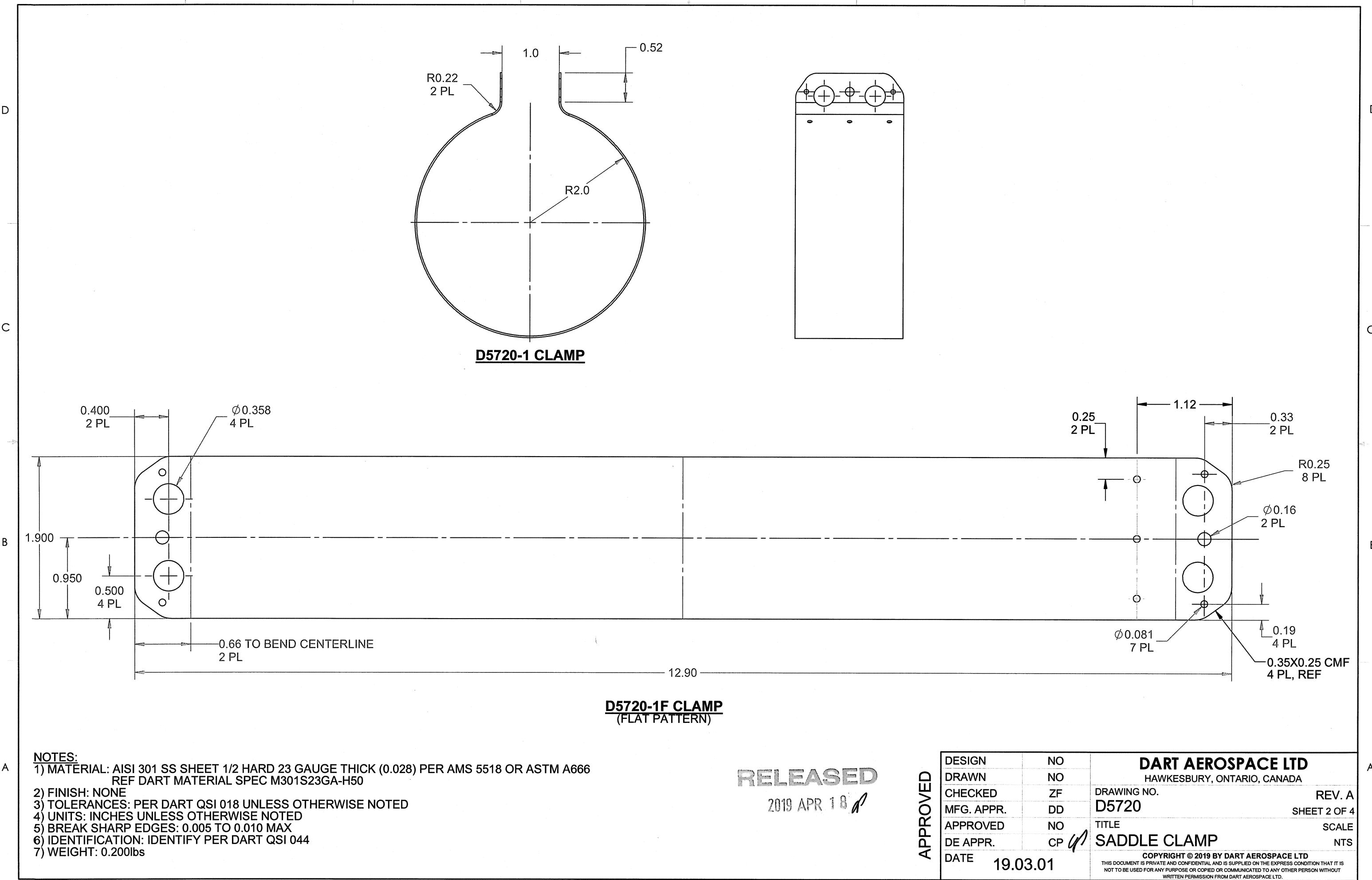
A	NEW ISSUE	NO	19.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	NO	DART AEROSPACE LTD	A
DRAWN	NO	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ZF	DRAWING NO.	
MFG. APPR.	DD	REV. A	
APPROVED	NO	D5720	
DE APPR.	CP GP	SHEET 1 OF 4	
DATE	19.03.01	TITLE	SADDLE CLAMP
		SCALE	NTS
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VIEW B-B
ROTATED 55° CW

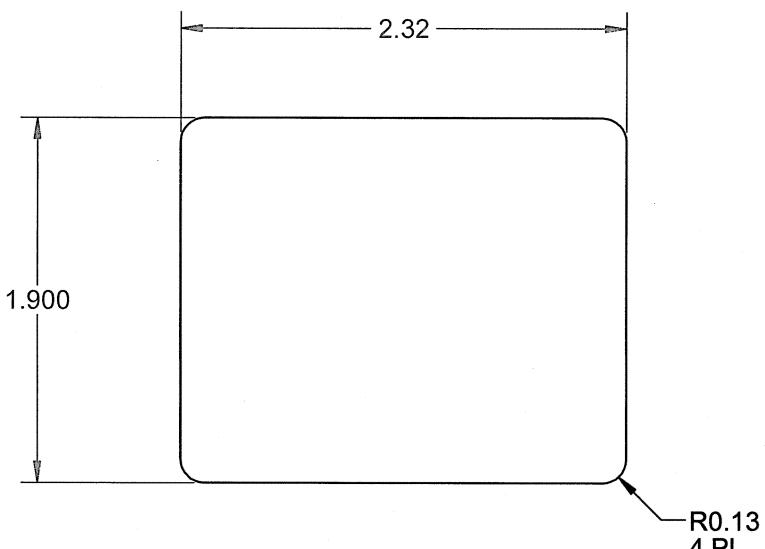
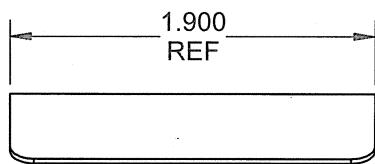


8 7 6 5 4 3 2 1



D

D

**D5720-3 BRIDGE****D5720-3F BRIDGE**
(FLAT PATTERN)

B

B

A

A

NOTES:

- 1) MATERIAL: AISI 301 SS SHEET 1/2 HARD 23 GAUGE THICK (0.028) PER AMS 5518 OR ASTM A666
REF DART MATERIAL SPEC M301S23GA-H50
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 0.037lbs

RELEASED

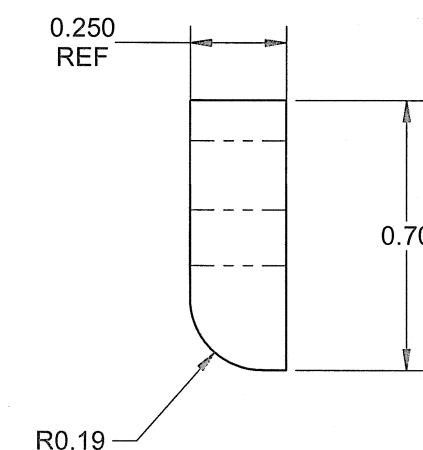
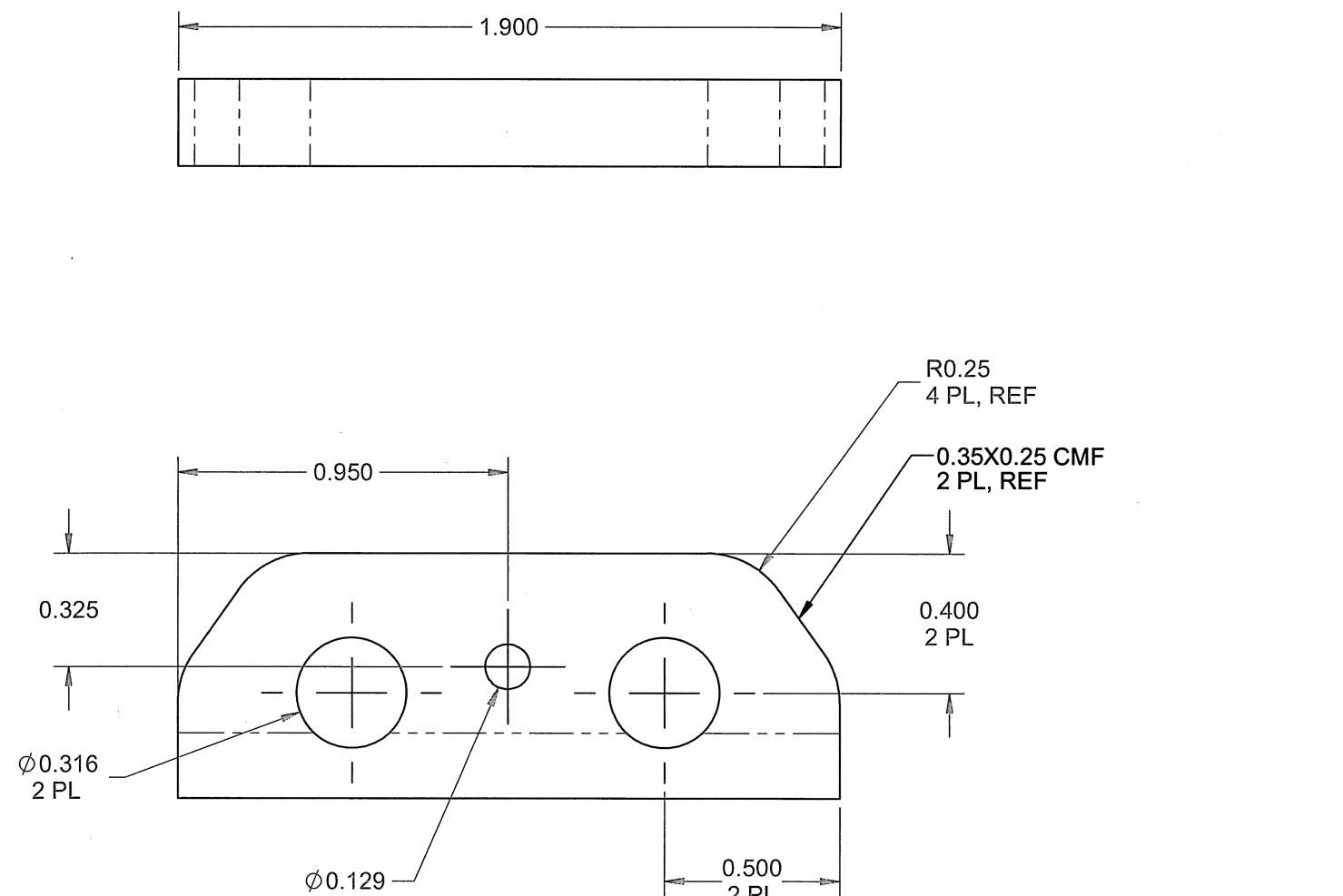
2019 APR 18

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DESIGN	NO	DART AEROSPACE LTD	
DRAWN	NO	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ZF	DRAWING NO.	
MFG. APPR.	DD	D5720	
APPROVED	NO	REV. A	
DE APPR.	CP	SHEET 3 OF 4	
DATE	19.03.01	TITLE	SADDLE CLAMP
		SCALE	NTS
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D

D



D5720-5 RADIUS BLOCK

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET OR BAR 0.250 THICK PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASTM A276 OR ASME SA240 REF DART MATERIAL SPEC M304B0.25 OR M304S3GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 0.073lbs

RELEASED

2019 APR 18 *op*

APPROVED

DESIGN	NO
DRAWN	NO
CHECKED	ZF
MFG. APPR.	DD
APPROVED	NO
DE APPR.	CP <i>op</i>
DATE	19.03.01

DART AEROSPACE LTD	
HAWKESBURY, ONTARIO, CANADA	
DRAWING NO.	D5720
REV. A	SHEET 4 OF 4
TITLE	SADDLE CLAMP
SCALE	NTS
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